

Work Order ID 53495

November 6, 2009 10:50:33 AM



Page 1

Item ID: D3166-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Basket Hoop

Start Date: 06/11/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 19/11/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 06/11/09

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3166	Rev A1

100



Large Fab

Memo

0.00

SAD 09-11-09

(12)

110



CNC Bend 1

Memo

0.00

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350
BASB, and folio FT004.

SAD 09-11-09

(12)

120



QC

QC6- Inspect dimensions to drawing

0.00

2) S07W18

0.00

Quality Control

(12)

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: WA

0.00

SAO

09-11-19

(12)



Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

09/11/99

PL09-11-19
(12)

Picklist Print

Page 1

November 6, 2009 10:50:37 AM

Work Order ID: 53495



Parent Item: D3166-1RevA1



Parent Item Name: Basket Hoop

Start Date: 06/11/2009

Required Date: 19/11/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

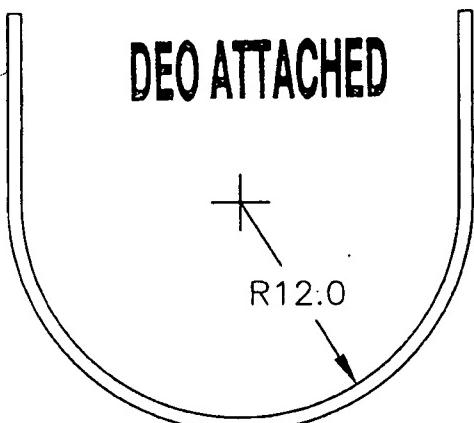
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased	No			100	f	607.5273	63.1579		SAI	09/11/09

304 SQ Tube .75x.75x.065W

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	600	
113082	600	63.1579
Main Warehouse		
WA	7.5272947	
112398	7.5272947	

DARTCOPY
ISSUED

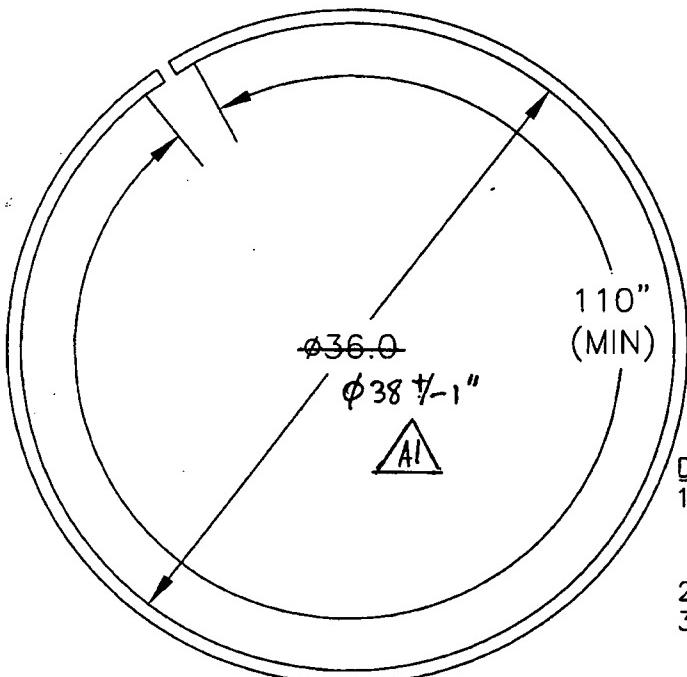
DESIGN #	DRAWN BY CP	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A 02.07.10		NEW ISSUE	
A1 02.07.08 04.04.08		38+/-1 was 36.0	

RELEASED
02.08.06**DEO ATTACHED**

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REVA1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>M</i>	MFG. APPR. <i>M</i>	APPROVED <i>M</i>	DE APPR. <i>M</i>		
DATE 08.12.11	DATE 08.12.15	DATE 08/12/15	DATE 08/12/16	DATE 08.12.16		

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

- 1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

- 1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

RELEASED
08/12/16 *M*

REASON: SEE PAR.08-005

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